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**AMENDMENTS TO THE SPECIFICATION**

Please amend Paragraph [0021] as follows:

[0021] Formed to extend outward from upper neck section 25 is a set of horizontally elongated, aligned, circumferentially extending spaced apart thread lugs 35 (see Figs. 1 & 2), shown therein by way of example and not limitation, as four in number, and each including a central part 36 extending at a predetermined spacing from, and generally parallel to and below the curl rim 30, downward angled end parts 37 and upward angled end parts 38 extending for a predetermined length partly around the neck. The tools shown in Figs. 5, 6 & 7 illustrate formation of three thread lugs on a neck. Thread lugs 35 cooperate with a set of corresponding inwardly extending cap lug members formed in the curled rim of a cap member to hold a cap firmly on a dome structure, as later explained.